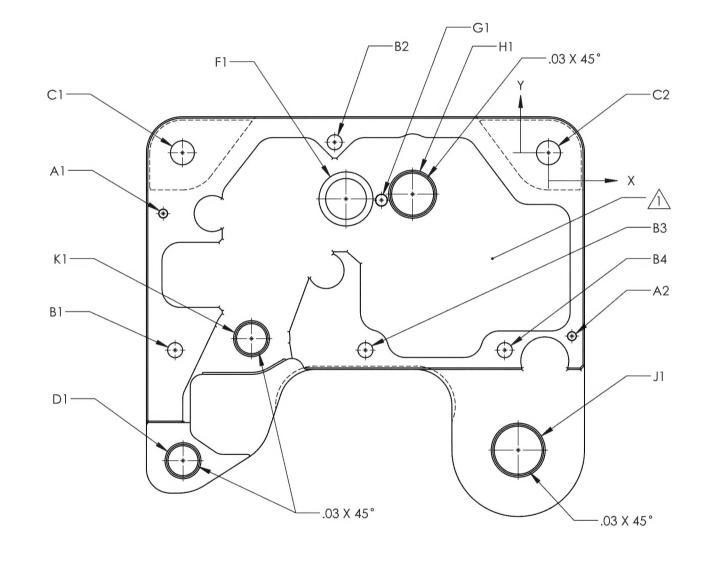
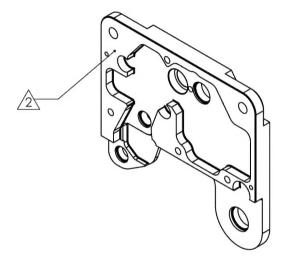
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REVISIONS								
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED			
6		AS DRAWN BY CANAM.	11/2/2012	JAG				
7		CHANGED TOLERENCES FOR HOLES A1 & A2, C1 & C2, G1, H1, & F1.	11/2/2012	JAG				
8		CH'D TITLE BLOCK WAS RED BARN IS DART, ADDED MACHINE ENGRAVE NOTE, CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS. ADDED MISSING DIM 45°.	8/12/2014	DPD	RW			
9	15-0224	UPDATED TO NEW DRAFTING STANDARDS. DELETED HOLES E1 & E2. CH'D DIM WAS Ø.238 THRU ALL \bigcup Ø.2505-2508 $ \overline{\Psi}$.330 IS Ø.238 THRU ALL \bigcup Ø.2513-2522 $ \overline{\Psi}$.700. UPDATED HOLET ABLE WAS D2 IS K1. CH'D ALL HOLE $\overline{\Psi}$ TO BE CALLED PROM SAME SURFACE; D1 WAS $ \overline{\Psi}$.070 +.003000 IS $ \overline{\Psi}$.540 +.003000 IS $ \overline{\Psi}$.761 WAS $ \overline{\Psi}$.781 WAS $ \overline{\Psi}$.386 +.003000 IS $ \overline{\Psi}$.766 +.003000 IS $ \overline{\Psi}$.500 IS $ \overline{\Psi}$.700 + IN WAS $ \overline{\Psi}$.707 +.003000 IS $ \overline{\Psi}$.500 JU MAS $ \overline{\Psi}$.120 +.003000 IS $ \overline{\Psi}$.500 +.003000 JU MAS $ \overline{\Psi}$.120 +.003000 SV 4.70 +.003000 JU MAS $ \overline{\Psi}$.102 +.003000 SV 4.70 +.003000 JU MAS $ \overline{\Psi}$.070 +.003000 SV 4.70 +.003000 JU MAS $ \overline{\Psi}$.070 +.004003000 IS $ \overline{\Psi}$.500 +.003000 IS $ \overline{\Psi}$.500 +.003000 IS $ \overline{\Psi}$.500003 SW 5.30 +.003000 SW 5.40 +.000003 IS .540000003 IS .540000003 IS .540000003 DELETED DIM .370 +.000003 DELETED DIM .500000 SW 5.400000000 DELETED DIM .500000 DELETED DIM .500000000 DELETED DIM .500000 DELETED DIM .500000000 DELETED DIM .500000 DELETED DIM .500000000 DELETED DIM .500	8/24/2015	DPD	JAG			

TAG	X LOC	Y LOC	SIZE
A1	-8.027	-1.265	Ø .177 THRU ALL
A2	.488	-3.816	∟
В1	-7.779	-4.107	
B2	-4.455	.219	¢ 0105+.0050 TUBU ALL
В3	-3.814	-4.107	ϕ .3125 $^{+.0050}_{0000}$ THRU ALL
В4	910	-4.107	
C1	-7.626	.000	d 500+.005 TUBU 111
C2	.000	.000	ϕ .500 $^{+.005}_{000}$ THRU ALL
D1	-7.614	-6.408	ϕ .6250 $^{+.0005}_{0000}$ THRU ALL \Box ϕ .750 $\overline{\psi}$.540 $^{+.003}_{000}$
F1	-4.219	960	Ø .850 ▼ .781 □ Ø 1.1243 ▼ .766 ^{+.003} 1.1238 ▼ .766 ₀₀₀
G1	-3.479	986	Ø .238 THRU ALL .2522 .700 .2513 .700
Н1	-2.831	862	ϕ .8754 THRU ALL .8751 THRU ϕ 1.000 ψ .470 $^{+.003}_{000}$
J1	631	-6.189	Ø 1.0000 ^{+.0005} THRU ALL □ Ø 1.125 ▼ .520 ^{+.003}
K1	-6.187	-3.868	ϕ .6250 $^{+.0005}_{0000}$ THRU ALL \Box ϕ .750 $\overline{\psi}$.470 $^{+.003}_{000}$





NOTE:

MACHINE ENGRAVE BATCH NUMBER.

TO HOLE ▼ CALLED FROM THIS SURFACE.

TITLE SIDE PLATE

DWG NO. C60-2-1 PAWN BY: CANAM

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES XX ± .005 FRACTIONS ± .1/8
.XX ± .005 FRACTIONS ± .1/8
.XX ± .01 ANGLES ± .5°
.X ± .1 ANGLES ± .5°
OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

SCALE 1:2 DATE 4/11/2003 SHEET 1 OF 2

ASSY QTY	ASSY QTY	B/O	Part #	UNIT	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C60-2-1	1	SIDE PLATE	7075-T6	

